


**CCMT 060204 wiper, Grade: CA525**

**Order data**

Order number	260094 CA525
GTIN	4960664753314
Item class	25E

**Description**

CCMT 060204 wiper CA525 Grade: CA525

Chip breaker: WP

Tolerance: M

Cutting depth  $a_p$ : 0.5 - 2.5 mm

Feed  $f$ : 0.05 - 0.25 mm/rev.

Cutting speed  $v_c$  main application: 80 - 330 m/min

**Technical description**

Chip breaker	WP
Cutting speed $v_c$ main application	80 - 330 m/min
Feed $f$	0.05 - 0.25 mm/rev.
Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Cutting depth $a_p$	0.5 - 2.5 mm
Grade	CA525

Main application	P
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 060204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning