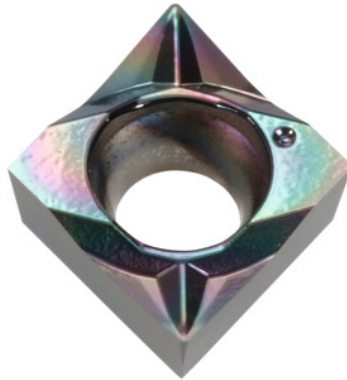



CCGT 09T301, Grade: PDL025

Order data

Order number	260095 PDL025
GTIN	4960664757497
Item class	25E

Description

CCGT 09T301 PDL025 Grade: PDL025
 Chip breaker: MFP-SK
 Tolerance: G
 Cutting depth a_p : 0.5 - 1 mm
 Feed f : 0.03 - 0.15 mm/rev.
 Cutting speed v_c main application: 100 - 300 m/min

Technical description

Cutting depth a_p	0.5 - 1 mm
Main application	N
Chip breaker	MFP-SK
Corner radius	0.1 mm
Feed f	0.03 - 0.15 mm/rev.
Cutting speed v_c main application	100 - 300 m/min
Cutting conditions	slightly interrupted

Grade	PDL025
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCGT 09T301
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning