


**CCGT 09T301, Grade: PR1225**

**Order data**

Order number	260095 PR1225
GTIN	4960664713363
Item class	25E

**Description**

CCGT 09T301 PR1225 Grade: PR1225  
 Chip breaker: MFP-SK  
 Tolerance: G  
 Cutting depth  $a_p$ : 0.5 - 1 mm  
 Feed  $f$ : 0.03 - 0.15 mm/rev.  
 Cutting speed  $v_c$  main application: 50 - 110 m/min

**Technical description**

Cutting depth $a_p$	0.5 - 1 mm
Cutting speed $v_c$ main application	50 - 110 m/min
Feed $f$	0.03 - 0.15 mm/rev.
Corner radius	0.1 mm
Secondary application	P
Chip breaker	MFP-SK
Cutting conditions	slightly interrupted

Cutting speed $v_c$ secondary application	50 - 150 m/min
Main application	M
Grade	PR1225
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCGT 09T301
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning