


CC.T 09T302, Grade: CA525

Order data

Order number	260096 CA525
GTIN	4960664679003
Item class	25E

Description

CC.T 09T302 CA525 Grade: CA525

Chip breaker: HQ

Tolerance: M

Cutting depth a_p : 0.5 - 2.5 mm

Feed f : 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 80 - 330 m/min

Technical description

Cutting speed v_c main application	80 - 330 m/min
Feed f	0.05 - 0.25 mm/rev.
Main application	P
Corner radius	0.2 mm
Chip breaker	HQ
Cutting conditions	slightly interrupted
Cutting depth a_p	0.5 - 2.5 mm

Grade	CA525
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T302
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning