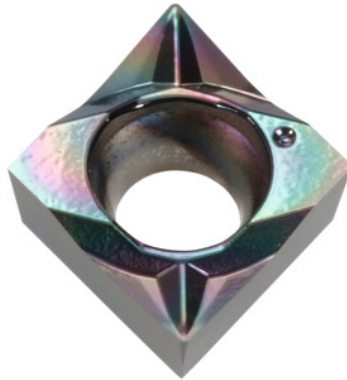



**CC.T 09T302, Grade: PDL025**

**Order data**

Order number	260096 PDL025
GTIN	4960664757503
Item class	25E

**Description**

CC.T 09T302 PDL025 Grade: PDL025  
 Chip breaker: MFP-SK  
 Tolerance: G  
 Cutting depth  $a_p$ : 0.5 - 1 mm  
 Feed  $f$ : 0.03 - 0.15 mm/rev.  
 Cutting speed  $v_c$  main application: 100 - 300 m/min

**Technical description**

Main application	N
Feed $f$	0.03 - 0.15 mm/rev.
Cutting speed $v_c$ main application	100 - 300 m/min
Grade	PDL025
Cutting conditions	slightly interrupted
Cutting depth $a_p$	0.5 - 1 mm
Corner radius	0.2 mm

Chip breaker	MFP-SK
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCGT 09T302
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning