


**CC.T 09T302, Grade: PR1225**

**Order data**

Order number	260096 PR1225
GTIN	4960664713370
Item class	25E

**Description**

CC.T 09T302 PR1225 Grade: PR1225

Chip breaker: MFP-SK

Tolerance: G

Cutting depth  $a_p$ : 0.5 - 1 mm

Feed  $f$ : 0.03 - 0.15 mm/rev.

Cutting speed  $v_c$  main application: 50 - 110 m/min

**Technical description**

Corner radius	0.2 mm
Cutting depth $a_p$	0.5 - 1 mm
Cutting speed $v_c$ secondary application	50 - 150 m/min
Cutting conditions	slightly interrupted
Cutting speed $v_c$ main application	50 - 110 m/min
Feed $f$	0.03 - 0.15 mm/rev.
Main application	M

Chip breaker	MFP-SK
Secondary application	P
Grade	PR1225
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCGT 09T302
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning