


**CC.T 09T302, Grade: PV720**

**Order data**

Order number	260096 PV720
GTIN	4960664723386
Item class	25E

**Description**

CC.T 09T302 PV720 Grade: PV720

Chip breaker: HQ

Tolerance: M

Cutting depth  $a_p$ : 0.5 - 2.5 mm

Feed  $f$ : 0.05 - 0.25 mm/rev.

Cutting speed  $v_c$  main application: 60 - 270 m/min

**Technical description**

Cutting depth $a_p$	0.5 - 2.5 mm
Corner radius	0.2 mm
Cutting speed $v_c$ main application	60 - 270 m/min
Feed $f$	0.05 - 0.25 mm/rev.
Cutting conditions	continuous
Grade	PV720
Chip breaker	HQ

Main application	P
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T302
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning