


CC.T 09T304, Grade: CA515

Order data

Order number	260097 CA515
GTIN	4960664674916
Item class	25E

Description

CC.T 09T304 CA515 Grade: CA515

Chip breaker: HQ

Tolerance: M

Cutting depth a_p : 0.5 - 2.5 mm

Feed f : 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 110 - 380 m/min

Technical description

Main application	P
Cutting depth a_p	0.5 - 2.5 mm
Feed f	0.05 - 0.25 mm/rev.
Cutting speed v_c main application	110 - 380 m/min
Cutting conditions	continuous
Chip breaker	HQ
Corner radius	0.4 mm

Grade	CA515
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning