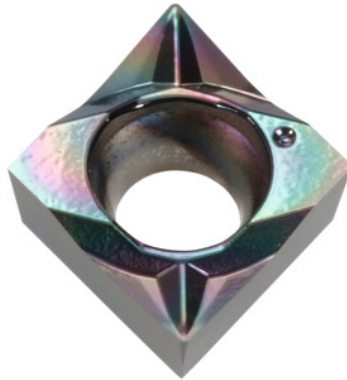


**CC.T 09T304, Grade: PDL025****Order data**

Order number	260097 PDL025
GTIN	4960664757510
Item class	25E

Description

CC.T 09T304 PDL025 Grade: PDL025
Chip breaker: MFP-SK
Tolerance: G
Cutting depth a_p : 0.5 - 1 mm
Feed f : 0.03 - 0.15 mm/rev.
Cutting speed v_c main application: 100 - 300 m/min

Technical description

Chip breaker	MFP-SK
Corner radius	0.4 mm
Cutting depth a_p	0.5 - 1 mm
Feed f	0.03 - 0.15 mm/rev.
Grade	PDL025
Main application	N
Cutting conditions	slightly interrupted

Cutting speed v_c main application	100 - 300 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCGT 09T304
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning