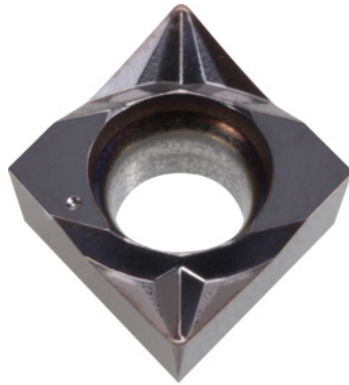


**CC.T 09T304, Grade: PR1225****Order data**

Order number	260097 PR1225
GTIN	4960664713387
Item class	25E

Description

CC.T 09T304 PR1225 Grade: PR1225

Chip breaker: MFP-SK

Tolerance: G

Cutting depth a_p : 0.5 - 1 mm

Feed f : 0.03 - 0.15 mm/rev.

Cutting speed v_c main application: 50 - 110 m/min

Technical description

Main application	M
Chip breaker	MFP-SK
Corner radius	0.4 mm
Secondary application	P
Cutting conditions	slightly interrupted
Cutting depth a_p	0.5 - 1 mm
Feed f	0.03 - 0.15 mm/rev.

Cutting speed v_c main application	50 - 110 m/min
Cutting speed v_c secondary application	50 - 150 m/min
Grade	PR1225
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCGT 09T304
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning