


CC.T 09T304, Grade: PV720

Order data

Order number	260097 PV720
GTIN	4960664723393
Item class	25E

Description

CC.T 09T304 PV720 Grade: PV720

Chip breaker: HQ

Tolerance: M

Cutting depth a_p : 0.5 - 2.5 mm

Feed f : 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 60 - 270 m/min

Technical description

Cutting conditions	continuous
Grade	PV720
Main application	P
Feed f	0.05 - 0.25 mm/rev.
Cutting depth a_p	0.5 - 2.5 mm
Corner radius	0.4 mm
Chip breaker	HQ

Cutting speed v_c main application	60 - 270 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning