


**CC.T 09T304, Grade: SW05**

**Order data**

Order number	260097 SW05
GTIN	4960664629480
Item class	25E

**Description**

CC.T 09T304 SW05 Grade: SW05

Chip breaker: MQ

Tolerance: M

Cutting depth  $a_p$ : 0.1 - 1 mm

Feed  $f$ : 0.05 - 0.2 mm/rev.

Cutting speed  $v_c$  main application: 40 - 100 m/min

**Technical description**

Cutting conditions	continuous
Cutting speed $v_c$ main application	40 - 100 m/min
Chip breaker	MQ
Cutting depth $a_p$	0.1 - 1 mm
Feed $f$	0.05 - 0.2 mm/rev.
Main application	Ti
Corner radius	0.4 mm

Grade	SW05
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning