


**CCMT 09T308, Grade: CA6525**

**Order data**

Order number	260098 CA6525
GTIN	4960664589210
Item class	25E

**Description**

CCMT 09T308 CA6525 Grade: CA6525

Chip breaker: MQ

Tolerance: M

Cutting depth  $a_p$ : 0.5 - 2.5 mm

Feed  $f$ : 0.05 - 0.2 mm/rev.

Cutting speed  $v_c$  main application: 50 - 140 m/min

**Technical description**

Cutting depth $a_p$	0.5 - 2.5 mm
Corner radius	0.8 mm
Feed $f$	0.05 - 0.2 mm/rev.
Cutting speed $v_c$ main application	50 - 140 m/min
Chip breaker	MQ
Main application	M
Cutting conditions	slightly interrupted

Grade	CA6525
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T308
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning