


**CCMT 09T308, Grade: PV720**

**Order data**

Order number	260098 PV720
GTIN	4960664723409
Item class	25E

**Description**

CCMT 09T308 PV720 Grade: PV720

Chip breaker: HQ

Tolerance: M

Cutting depth  $a_p$ : 0.5 - 2.5 mm

Feed  $f$ : 0.05 - 0.25 mm/rev.

Cutting speed  $v_c$  main application: 60 - 270 m/min

**Technical description**

Chip breaker	HQ
Grade	PV720
Corner radius	0.8 mm
Cutting depth $a_p$	0.5 - 2.5 mm
Cutting speed $v_c$ main application	60 - 270 m/min
Main application	P
Cutting conditions	continuous

Feed f	0.05 - 0.25 mm/rev.
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T308
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning