


CCMT 09T304 wiper, Grade: CA510

Order data

Order number	260099 CA510
GTIN	4960664753123
Item class	25E

Description

CCMT 09T304 wiper CA510 Grade: CA510

Chip breaker: WP

Tolerance: M

Cutting depth a_p : 0.5 - 2.5 mm

Feed f : 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 140 - 450 m/min

Technical description

Cutting conditions	continuous
Grade	CA510
Cutting speed v_c main application	140 - 450 m/min
Feed f	0.05 - 0.25 mm/rev.
Chip breaker	WP
Main application	P
Cutting depth a_p	0.5 - 2.5 mm

Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning