

**CCMT 09T304 wiper, Grade: CA515****Order data**

Order number	260099 CA515
GTIN	4960664753222
Item class	25E

**Description**

CCMT 09T304 wiper CA515 Grade: CA515  
Chip breaker: WP  
Tolerance: M  
Cutting depth  $a_p$ : 0.5 - 2.5 mm  
Feed  $f$ : 0.05 - 0.25 mm/rev.  
Cutting speed  $v_c$  main application: 110 - 380 m/min

**Technical description**

Grade	CA515
Cutting depth $a_p$	0.5 - 2.5 mm
Cutting conditions	continuous
Main application	P
Chip breaker	WP
Cutting speed $v_c$ main application	110 - 380 m/min
Corner radius	0.4 mm

Feed f	0.05 - 0.25 mm/rev.
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning