


**CCMT 09T304 wiper, Grade: CA525**

**Order data**

Order number	260099 CA525
GTIN	4960664753321
Item class	25E

**Description**

CCMT 09T304 wiper CA525 Grade: CA525  
 Chip breaker: WP  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 2.5 mm  
 Feed  $f$ : 0.05 - 0.25 mm/rev.  
 Cutting speed  $v_c$  main application: 80 - 330 m/min

**Technical description**

Cutting depth $a_p$	0.5 - 2.5 mm
Corner radius	0.4 mm
Grade	CA525
Feed $f$	0.05 - 0.25 mm/rev.
Cutting conditions	slightly interrupted
Chip breaker	WP
Main application	P

Cutting speed $v_c$ main application	80 - 330 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning