


CCMT 09T304 wiper, Grade: PR1225

Order data

Order number	260099 PR1225
GTIN	4960664753628
Item class	25E

Description

CCMT 09T304 wiper PR1225 Grade: PR1225
 Chip breaker: WP
 Tolerance: M
 Cutting depth a_p : 0.5 - 1 mm
 Feed f : 0.03 - 0.15 mm/rev.
 Cutting speed v_c main application: 50 - 110 m/min

Technical description

Corner radius	0.4 mm
Cutting depth a_p	0.5 - 1 mm
Main application	M
Cutting speed v_c secondary application	50 - 150 m/min
Cutting speed v_c main application	50 - 110 m/min
Grade	PR1225
Feed f	0.03 - 0.15 mm/rev.

Chip breaker	WP
Cutting conditions	slightly interrupted
Secondary application	P
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning