


CCMT 09T304 wiper, Grade: PV720

Order data

Order number	260099 PV720
GTIN	4960664753727
Item class	25E

Description

CCMT 09T304 wiper PV720 Grade: PV720
 Chip breaker: WP
 Tolerance: M
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.05 - 0.25 mm/rev.
 Cutting speed v_c main application: 60 - 270 m/min

Technical description

Cutting depth a_p	0.5 - 2.5 mm
Main application	P
Cutting conditions	continuous
Chip breaker	WP
Feed f	0.05 - 0.25 mm/rev.
Corner radius	0.4 mm
Cutting speed v_c main application	60 - 270 m/min

Grade	PV720
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning