


**CCMT 09T308 wiper, Grade: CA510**

**Order data**

Order number	260100 CA510
GTIN	4960664753130
Item class	25E

**Description**

CCMT 09T308 wiper CA510 Grade: CA510  
 Chip breaker: WP  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 2.5 mm  
 Feed  $f$ : 0.05 - 0.25 mm/rev.  
 Cutting speed  $v_c$  main application: 140 - 450 m/min

**Technical description**

Cutting depth $a_p$	0.5 - 2.5 mm
Main application	P
Chip breaker	WP
Feed $f$	0.05 - 0.25 mm/rev.
Grade	CA510
Corner radius	0.8 mm
Cutting speed $v_c$ main application	140 - 450 m/min

Cutting conditions	continuous
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T308
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning