


**CCMT 09T308 wiper, Grade: PR1225**

**Order data**

Order number	260100 PR1225
GTIN	4960664753635
Item class	25E

**Description**

CCMT 09T308 wiper PR1225 Grade: PR1225  
 Chip breaker: WP  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 1 mm  
 Feed  $f$ : 0.03 - 0.15 mm/rev.  
 Cutting speed  $v_c$  main application: 50 - 110 m/min

**Technical description**

Cutting speed $v_c$ main application	50 - 110 m/min
Cutting depth $a_p$	0.5 - 1 mm
Grade	PR1225
Cutting conditions	slightly interrupted
Feed $f$	0.03 - 0.15 mm/rev.
Chip breaker	WP
Secondary application	P

Main application	M
Corner radius	0.8 mm
Cutting speed $v_c$ secondary application	50 - 150 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T308
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning