

Garant
CCMT 060204 wiper, Type: HB7020

Order data

Order number	260143 HB7020
GTIN	4045197948847
Item class	21G

Description

CCMT 060204 wiper HB7020 Grade: HB7020
 Chip breaker: WSM
 Tolerance: M
 Cutting depth a_p : 0.2 - 4 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 120 - 350 m/min

Technical description

Feed f	0.1 - 0.3 mm/rev.
Grade	HB7020
Cutting depth a_p	0.2 - 4 mm
Chip breaker	WSM
Tool material	Carbide
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting conditions	slightly interrupted

Cutting speed v_c main application	120 - 350 m/min
Main application	P
Corner radius	0.4 mm
ISO code indexable insert	CCMT 060204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning