

Garant**CC.T 09T302, Grade: CB7010**

Order data

Order number	260148 CB7010
GTIN	4045197667823
Item class	21G

Description

CC.T 09T302 CB7010 Grade: CB7010
Chip breaker: SM
Tolerance: M
Cutting depth a_p : 0.2 - 4 mm
Feed f : 0.1 - 0.3 mm/rev.
Cutting speed v_c main application: 90 - 240 m/min

Technical description

Cutting depth a_p	0.2 - 4 mm
Cutting conditions	continuous
Main application	P
Cutting speed v_c main application	90 - 240 m/min
Secondary application	M
Corner radius	0.2 mm
Cutting speed v_c secondary application	70 - 180 m/min

Feed f	0.1 - 0.3 mm/rev.
Chip breaker	SM
Grade	CB7010
Finishing/roughing assignment	Semi-roughing
Tool material	Cermet
ISO code indexable insert	CCMT 09T302
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning