

Garant
CC.T 09T302, Grade: HB7120-1


Order data

Order number	260148 HB7120-1
GTIN	4045197817181
Item class	21G

Description

CC.T 09T302 HB7120-1 Grade: HB7120-1
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.2 - 4 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 80 - 260 m/min

Technical description

Cutting conditions	continuous
Feed f	0.1 - 0.3 mm/rev.
Chip breaker	VM
Cutting speed v_c main application	80 - 260 m/min
Corner radius	0.2 mm
Grade	HB7120-1
Main application	M

Cutting depth a_p	0.2 - 4 mm
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CCMT 09T302
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning