

Garant
CC.T 09T304, Grade: CB7010


Order data

Order number	260150 CB7010
GTIN	4045197667922
Item class	21G

Description

CC.T 09T304 CB7010 Grade: CB7010
 Chip breaker: SM
 Tolerance: M
 Cutting depth a_p : 0.2 - 4 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 90 - 240 m/min

Technical description

Secondary application	M
Main application	P
Chip breaker	SM
Corner radius	0.4 mm
Cutting conditions	continuous
Cutting speed v_c secondary application	70 - 180 m/min
Cutting speed v_c main application	90 - 240 m/min

Cutting depth a_p	0.2 - 4 mm
Feed f	0.1 - 0.3 mm/rev.
Grade	CB7010
Finishing/roughing assignment	Semi-roughing
Tool material	Cermet
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning