

**Garant**
**CCMT 09T304 wiper, Type: HB7020**

**Order data**

Order number	260151 HB7020
GTIN	4045197948861
Item class	21G

**Description**

CCMT 09T304 wiper HB7020 Grade: HB7020  
 Chip breaker: WSM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.2 - 4 mm  
 Feed  $f$ : 0.1 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 120 - 350 m/min

**Technical description**

Chip breaker	WSM
Feed $f$	0.1 - 0.3 mm/rev.
Cutting conditions	slightly interrupted
Grade	HB7020
Cutting speed $v_c$ main application	120 - 350 m/min
Cutting depth $a_p$	0.2 - 4 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning

Tool material	Carbide
Corner radius	0.4 mm
Main application	P
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning