

Garant
CC.T 09T308, Grade: HB7020


Order data

Order number	260152 HB7020
GTIN	4045197698865
Item class	21G

Description

CC.T 09T308 HB7020 Grade: HB7020
 Chip breaker: SM
 Tolerance: M
 Cutting depth a_p : 0.2 - 4 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 120 - 350 m/min

Technical description

Main application	P
Cutting speed v_c main application	120 - 350 m/min
Cutting conditions	slightly interrupted
Cutting depth a_p	0.2 - 4 mm
Corner radius	0.8 mm
Feed f	0.1 - 0.3 mm/rev.
Chip breaker	SM

Grade	HB7020
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CCMT 09T308
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning