

Garant**CC.T 09T308, Grade: HB7035-1****Order data**

Order number	260152 HB7035-1
GTIN	4045197873750
Item class	21G

Description

CC.T 09T308 HB7035-1 Grade: HB7035-1
Chip breaker: SM
Tolerance: M
Cutting depth a_p : 0.2 - 4 mm
Feed f : 0.1 - 0.3 mm/rev.
Cutting speed v_c main application: 100 - 320 m/min

Technical description

Cutting depth a_p	0.2 - 4 mm
Cutting conditions	heavily interrupted
Grade	HB7035-1
Corner radius	0.8 mm
Chip breaker	SM
Feed f	0.1 - 0.3 mm/rev.
Main application	P

Cutting speed v_c main application	100 - 320 m/min
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CCMT 09T308
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning