

**Garant**
**CC.T 09T308, Grade: HB7120-1**


### Order data

Order number	260152 HB7120-1
GTIN	4045197817204
Item class	21G

### Description

CC.T 09T308 HB7120-1 Grade: HB7120-1  
 Chip breaker: VM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.2 - 4 mm  
 Feed  $f$ : 0.1 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 80 - 260 m/min

### Technical description

Feed $f$	0.1 - 0.3 mm/rev.
Chip breaker	VM
Cutting depth $a_p$	0.2 - 4 mm
Grade	HB7120-1
Corner radius	0.8 mm
Cutting speed $v_c$ main application	80 - 260 m/min
Main application	M

Cutting conditions	continuous
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CCMT 09T308
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning