

Garant
CC.T 120404, Grade: HB7020


Order data

Order number	260158 HB7020
GTIN	4045197698872
Item class	21G

Description

CC.T 120404 HB7020 Grade: HB7020
 Chip breaker: SM
 Tolerance: M
 Cutting depth a_p : 0.2 - 4 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 120 - 350 m/min

Technical description

Cutting depth a_p	0.2 - 4 mm
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Main application	P
Feed f	0.1 - 0.3 mm/rev.
Cutting speed v_c main application	120 - 350 m/min
Chip breaker	SM

Grade	HB7020
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CCMT 120404
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning