

Garant
CC.T 120408, Grade: HB725


Order data

Order number	260160 HB725
GTIN	4045197713537
Item class	21G

Description

CC.T 120408 HB725 Grade: HB725

Chip breaker: UM

Tolerance: M

Cutting depth a_p : 0.2 - 4 mm

Feed f : 0.05 - 0.5 mm/rev.

Cutting speed v_c main application: 50 - 250 m/min

Technical description

Main application	UNI
Feed f	0.05 - 0.5 mm/rev.
Chip breaker	UM
Cutting speed v_c main application	50 - 250 m/min
Corner radius	0.8 mm
Cutting depth a_p	0.2 - 4 mm
Cutting conditions	slightly interrupted

Grade	HB725
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CCMT 120408
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning