

**CCMT 060204, Grade: SP4019****Order data**

Order number	260181 SP4019
GTIN	2050001938978
Item class	28A

Description

CCMT 060204 SP4019 Grade: SP4019
Chip breaker: 73
Cutting depth a_p : 0.2 - 5 mm
Feed f : 0.1 - 0.45 mm/rev.
Cutting speed v_c main application: 30 - 440 m/min

Technical description

Cutting speed v_c main application	30 - 440 m/min
Main application	UNI
Feed f	0.1 - 0.45 mm/rev.
Cutting depth a_p	0.2 - 5 mm
Cutting conditions	continuous
Chip breaker	73
Corner radius	0.4 mm
Grade	SP4019

Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CCMT 060204
Number of changes/inserts	2
Type of product	Indexable insert for turning