


CCMT 09T308, Grade: SP4019

Order data

Order number	260185 SP4019
GTIN	2050001939050
Item class	28A

Description

CCMT 09T308 SP4019 Grade: SP4019
 Chip breaker: 73
 Cutting depth a_p : 0.2 - 5 mm
 Feed f : 0.1 - 0.45 mm/rev.
 Cutting speed v_c main application: 30 - 440 m/min

Technical description

Cutting conditions	continuous
Corner radius	0.8 mm
Main application	UNI
Cutting speed v_c main application	30 - 440 m/min
Cutting depth a_p	0.2 - 5 mm
Chip breaker	73
Feed f	0.1 - 0.45 mm/rev.
Grade	SP4019

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CCMT 09T308
Number of changes/inserts	2
Type of product	Indexable insert for turning