


CC.T 060204, Grade: CA510

Order data

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| Order number | 260192 CA510 |
| GTIN | 4960664696451 |
| Item class | 25E |

Description

CC.T 060204 CA510 Grade: CA510

Chip breaker: GK

Tolerance: M

Cutting depth a_p : 0.5 - 3 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 140 - 450 m/min

Technical description

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|--------------------------------------|-------------------|
| Main application | P |
| Cutting conditions | continuous |
| Cutting speed v_c main application | 140 - 450 m/min |
| Chip breaker | GK |
| Corner radius | 0.4 mm |
| Cutting depth a_p | 0.5 - 3 mm |
| Feed f | 0.1 - 0.3 mm/rev. |

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|-------------------------------|------------------------------------|
| Grade | CA510 |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Tool material | Carbide |
| ISO code indexable insert | CCMT 060204 |
| Number of changes/inserts | 2 |
| Tolerance | M |
| Type of product | Indexable insert for turning |