


CC.T 060204, Grade: CA515

Order data

Order number	260192 CA515
GTIN	4960664674893
Item class	25E

Description

CC.T 060204 CA515 Grade: CA515
 Chip breaker: GK
 Tolerance: M
 Cutting depth a_p : 0.5 - 3 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 110 - 380 m/min

Technical description

Corner radius	0.4 mm
Cutting speed v_c main application	110 - 380 m/min
Main application	P
Feed f	0.1 - 0.3 mm/rev.
Cutting conditions	continuous
Chip breaker	GK
Cutting depth a_p	0.5 - 3 mm

Grade	CA515
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CCMT 060204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning