


**CC.T 09T302, Grade: CA525**

**Order data**

Order number	260194 CA525
GTIN	4960664679034
Item class	25E

**Description**

CC.T 09T302 CA525 Grade: CA525

Chip breaker: GK

Tolerance: M

Cutting depth  $a_p$ : 0.5 - 3 mm

Feed  $f$ : 0.1 - 0.3 mm/rev.

Cutting speed  $v_c$  main application: 80 - 330 m/min

**Technical description**

Cutting depth $a_p$	0.5 - 3 mm
Chip breaker	GK
Main application	P
Cutting conditions	slightly interrupted
Cutting speed $v_c$ main application	80 - 330 m/min
Corner radius	0.2 mm
Feed $f$	0.1 - 0.3 mm/rev.

Grade	CA525
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CCMT 09T302
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning