


**CC.T 09T304, Grade: CA525**

**Order data**

Order number	260196 CA525
GTIN	4960664679041
Item class	25E

**Description**

CC.T 09T304 CA525 Grade: CA525

Chip breaker: GK

Tolerance: M

Cutting depth  $a_p$ : 0.5 - 3 mm

Feed  $f$ : 0.1 - 0.3 mm/rev.

Cutting speed  $v_c$  main application: 80 - 330 m/min

**Technical description**

Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Chip breaker	GK
Cutting depth $a_p$	0.5 - 3 mm
Cutting speed $v_c$ main application	80 - 330 m/min
Feed $f$	0.1 - 0.3 mm/rev.
Main application	P

Grade	CA525
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning