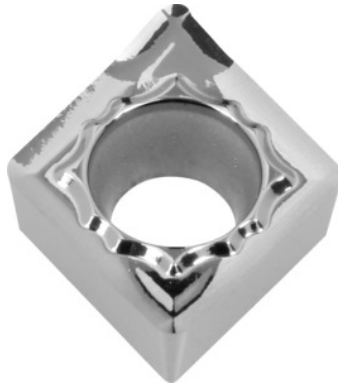



**CC.T 09T304, Grade: KW10**

**Order data**

Order number	260196 KW10
GTIN	4960664359745
Item class	25E

**Description**

CC.T 09T304 KW10 Grade: KW10

Chip breaker: AH

Tolerance: G

Cutting depth  $a_p$ : 0.5 - 3 mm

Feed  $f$ : 0.05 - 0.25 mm/rev.

Cutting speed  $v_c$  main application: 30 - 300 m/min

**Technical description**

Feed $f$	0.05 - 0.25 mm/rev.
Cutting conditions	continuous
Cutting depth $a_p$	0.5 - 3 mm
Corner radius	0.4 mm
Chip breaker	AH
Main application	N
Cutting speed $v_c$ main application	30 - 300 m/min

Grade	KW10
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CCGT 09T304
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning