


CCMT 120404, Grade: CA4515

Order data

Order number	260202 CA4515
GTIN	4960664610631
Item class	25E

Description

CCMT 120404 CA4515 Grade: CA4515

Chip breaker: GK

Tolerance: M

Cutting depth a_p : 0.5 - 3 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 60 - 230 m/min

Technical description

Chip breaker	GK
Main application	K
Cutting depth a_p	0.5 - 3 mm
Corner radius	0.4 mm
Feed f	0.1 - 0.3 mm/rev.
Cutting speed v_c main application	60 - 230 m/min
Cutting conditions	slightly interrupted

Grade	CA4515
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CCMT 120404
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning