

**CCMT 120404, Grade: CA510****Order data**

Order number	260202 CA510
GTIN	4960664696529
Item class	25E

Description

CCMT 120404 CA510 Grade: CA510

Chip breaker: GK

Tolerance: M

Cutting depth a_p : 0.5 - 3 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 140 - 450 m/min

Technical description

Cutting depth a_p	0.5 - 3 mm
Main application	P
Corner radius	0.4 mm
Cutting speed v_c main application	140 - 450 m/min
Cutting conditions	continuous
Feed f	0.1 - 0.3 mm/rev.
Chip breaker	GK

Grade	CA510
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CCMT 120404
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning