


**CCMT 120404, Grade: CA525**

**Order data**

Order number	260202 CA525
GTIN	4960664679065
Item class	25E

**Description**

CCMT 120404 CA525 Grade: CA525

Chip breaker: GK

Tolerance: M

Cutting depth  $a_p$ : 0.5 - 3 mm

Feed  $f$ : 0.1 - 0.3 mm/rev.

Cutting speed  $v_c$  main application: 80 - 330 m/min

**Technical description**

Main application	P
Chip breaker	GK
Feed $f$	0.1 - 0.3 mm/rev.
Cutting conditions	slightly interrupted
Cutting speed $v_c$ main application	80 - 330 m/min
Cutting depth $a_p$	0.5 - 3 mm
Corner radius	0.4 mm

Grade	CA525
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CCMT 120404
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning