


**CCMT 120404, Grade: CA6525**

**Order data**

Order number	260202 CA6525
GTIN	4960664491841
Item class	25E

**Description**

CCMT 120404 CA6525 Grade: CA6525  
 Chip breaker: GK  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 3 mm  
 Feed  $f$ : 0.1 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 50 - 140 m/min

**Technical description**

Main application	M
Cutting speed $v_c$ main application	50 - 140 m/min
Corner radius	0.4 mm
Cutting depth $a_p$	0.5 - 3 mm
Chip breaker	GK
Cutting conditions	slightly interrupted
Feed $f$	0.1 - 0.3 mm/rev.

Grade	CA6525
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CCMT 120404
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning