

**CCMT 120404, Grade: PV720****Order data**

Order number	260202 PV720
GTIN	4960664726936
Item class	25E

Description

CCMT 120404 PV720 Grade: PV720

Chip breaker: GK

Tolerance: M

Cutting depth a_p : 0.5 - 3 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 60 - 270 m/min

Technical description

Cutting depth a_p	0.5 - 3 mm
Main application	P
Feed f	0.1 - 0.3 mm/rev.
Corner radius	0.4 mm
Cutting speed v_c main application	60 - 270 m/min
Chip breaker	GK
Grade	PV720

Cutting conditions	continuous
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CCMT 120404
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning