


CCMT 120408, Grade: CA4515

Order data

Order number	260204 CA4515
GTIN	4960664610648
Item class	25E

Description

CCMT 120408 CA4515 Grade: CA4515
 Chip breaker: GK
 Tolerance: M
 Cutting depth a_p : 0.5 - 3 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 60 - 230 m/min

Technical description

Cutting depth a_p	0.5 - 3 mm
Feed f	0.1 - 0.3 mm/rev.
Cutting speed v_c main application	60 - 230 m/min
Cutting conditions	slightly interrupted
Corner radius	0.8 mm
Chip breaker	GK
Main application	K

Grade	CA4515
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CCMT 120408
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning