


CCMT 120408, Grade: CA525

Order data

Order number	260204 CA525
GTIN	4960664679072
Item class	25E

Description

CCMT 120408 CA525 Grade: CA525

Chip breaker: GK

Tolerance: M

Cutting depth a_p : 0.5 - 3 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 80 - 330 m/min

Technical description

Main application	P
Cutting conditions	slightly interrupted
Corner radius	0.8 mm
Feed f	0.1 - 0.3 mm/rev.
Chip breaker	GK
Cutting depth a_p	0.5 - 3 mm
Cutting speed v_c main application	80 - 330 m/min

Grade	CA525
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CCMT 120408
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning