


CCMT 120408, Grade: PV720

Order data

Order number	260204 PV720
GTIN	4960664726929
Item class	25E

Description

CCMT 120408 PV720 Grade: PV720

Chip breaker: GK

Tolerance: M

Cutting depth a_p : 0.5 - 3 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 60 - 270 m/min

Technical description

Cutting conditions	continuous
Grade	PV720
Main application	P
Cutting depth a_p	0.5 - 3 mm
Feed f	0.1 - 0.3 mm/rev.
Corner radius	0.8 mm
Cutting speed v_c main application	60 - 270 m/min

Chip breaker	GK
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CCMT 120408
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning