

**Garant**
**Boring bar HSS, right-hand, Shank  $\varnothing$  / insert size: 25/11 mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 260328 25/11  |
| GTIN         | 4045197652836 |
| Item class   | 21T           |

**Description**

Boring bar HSS 25/11 mm Shank  $\varnothing D_s$ : 25 mm  
 ISO code toolholder: AH25R SDQCR/L11  
 Setting angle  $\kappa$ : 107.5 degrees  
 suitable indexable insert: DC.. 11T3..  
 Minimum pre-drill  $\varnothing D_{min}$ : 32 mm  
 Centre offset  $L_3$ : 16 mm

**Technical description**

|   |                 |
|---|-----------------|
| Centre offset $L_3$                     | 16 mm           |
| Head length $L_1$                       | 40 mm           |
| Pack of insert screws                   | 269028 8        |
| Minimum pre-drill $\varnothing D_{min}$ | 32 mm           |
| ISO code toolholder                     | AH25R SDQCR/L11 |
| Insert size                             | 11 mm           |
| suitable indexable insert               | DC.. 11T3..     |
| Overall length $L$                      | 200 mm          |
| Clamping height $L_2$                   | 23 mm           |
| Setting angle $\kappa$                  | 107.5 degrees   |
| Shank $\varnothing D_s$                 | 25 mm           |
| Application type                        | right-hand      |

|                    |            |
|--------------------|------------|
| Boring depth up to | 5×D        |
| Tool material      | HSS        |
| Standard           | DIN 8024   |
| Through-coolant    | yes        |
| Type of product    | Boring bar |

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## Accessories

|  |             |
|--|-------------|
| Set of insert screws Type 8  | 269028 8    |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm | 659906 500  |
| Set of insert screws 10 pieces   | 269414      |
| PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15                               | 674248 TX15 |