

**Garant**
**Boring bar HSS, left-hand, Shank  $\varnothing$  / insert size: 12/07 mm**

**Order data**

Order number	260329 12/07
GTIN	4045197652850
Item class	21T

**Description**

Boring bar HSS 12/07 mm Shank  $\varnothing D_s$ : 12 mm  
 ISO code toolholder: AH12M SDQCR/L07  
 Setting angle  $\kappa$ : 107.5 degrees  
 suitable indexable insert: DC.. 0702..  
 Minimum pre-drill  $\varnothing D_{min}$ : 16 mm  
 Centre offset  $L_3$ : 8.5 mm

**Technical description**

Head length $L_1$	20 mm
suitable indexable insert	DC.. 0702..
ISO code toolholder	AH12M SDQCR/L07
Pack of insert screws	269028 7
Insert size	7 mm
Centre offset $L_3$	8.5 mm
Minimum pre-drill $\varnothing D_{min}$	16 mm
Overall length $L$	150 mm
Clamping height $L_2$	11 mm
Setting angle $\kappa$	107.5 degrees
Shank $\varnothing D_s$	12 mm
Application type	left-hand

Boring depth up to	5×D
Tool material	HSS
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

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## Accessories

Set of insert screws 10 pieces	269413
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of insert screws Type 7	269028 7