

Garant
Boring bar HSS, left-hand, Shank \varnothing / insert size: 25/11 mm

Order data

Order number	260329 25/11
GTIN	4045197652881
Item class	21T

Description

Boring bar HSS 25/11 mm Shank $\varnothing D_s$: 25 mm
 ISO code toolholder: AH25R SDQCR/L11
 Setting angle κ : 107.5 degrees
 suitable indexable insert: DC.. 11T3..
 Minimum pre-drill $\varnothing D_{min}$: 32 mm
 Centre offset L_3 : 16 mm

Technical description

Minimum pre-drill $\varnothing D_{min}$	32 mm
ISO code toolholder	AH25R SDQCR/L11
Head length L_1	40 mm
Pack of insert screws	269028 8
Centre offset L_3	16 mm
suitable indexable insert	DC.. 11T3..
Insert size	11 mm
Overall length L	200 mm
Clamping height L_2	23 mm
Setting angle κ	107.5 degrees
Shank $\varnothing D_s$	25 mm
Application type	left-hand

Boring depth up to	5×D
Tool material	HSS
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Set of insert screws Type 8	269028 8
Set of insert screws 10 pieces	269414
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500