

**Garant**
**Boring bar HSS, right-hand, Shank  $\varnothing$  / insert size: 1216/07 mm**

**Order data**

Order number	260332 1216/07
GTIN	4045197652935
Item class	21T

**Description**

Boring bar HSS 1216/07 mm Shank  $\varnothing$  D<sub>s</sub>: 16 mm  
 ISO code toolholder: AH1216M SDUCR/L07  
 Setting angle  $\kappa$ : 93 degrees  
 suitable indexable insert: DC.. 0702..  
 Minimum pre-drill  $\varnothing$  D<sub>min</sub>: 19.5 mm  
 Centre offset L<sub>3</sub>: 11 mm

**Technical description**

suitable indexable insert	DC.. 0702..
Centre offset L <sub>3</sub>	11 mm
ISO code toolholder	AH1216M SDUCR/L07
Pack of insert screws	269028 7
Minimum pre-drill $\varnothing$ D <sub>min</sub>	19.5 mm
Neck width	12 mm
Overhang L <sub>1</sub> recessed holders	36 mm
Insert size	7 mm
Overall length L	150 mm
Clamping height L <sub>2</sub>	15 mm
Setting angle $\kappa$	93 degrees
Usable depth T	5 mm

Shank $\varnothing D_s$	16 mm
Application type	right-hand
Boring depth up to	5xD
Tool material	HSS
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

## Accessories

Set of insert screws 10 pieces	269413
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
Set of insert screws Type 7	269028 7
Boring bar set HSS	260334